

# fumapem® F-930

## General

*Membrane type:* Perfluorinated cation-exchange membrane – non-reinforced and stabilized – thickness 30 µm, with low resistance, high mechanical stability, low dimensional swelling, and high stability in acidic environment.

*Application:* Fuel Cell application (H<sub>2</sub>-PEMFC).

Membranes are identified by membrane type and identification number (Lot Number). Please refer to this type and identification number in case of queries.

## Delivery

The membrane is the transparent foil, delivered on a backing layer (colorless rigid PET foil). Carefully separate the membrane from the backing foil. The membrane is ready for use.

## Handling

Keep membrane package closed / sealed when unused. Unpack membrane only for direct use and process it immediately after opening. Store, handle and process the membrane in a clean and dust-free area. Use only new and sharp knives or blades, when cutting the membrane.

Always wear protective gloves when handling the membrane. Handle with care, be sure not to puncture, crease or scratch the membrane, otherwise leaks will occur. All surfaces which may get into contact with the membrane during inspection, storage, pretreatment and mounting must be free of sharp edges or angles.

## Pretreatment

The membrane does not need any pretreatment and is ready for use. Please assemble the membrane in dry form.

If you have any concerns about storage, chemical stability, and pretreatment please feel free to contact us for further information.

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**Physical and chemical data of fumapem® F-930**

fumapem®	unit	F-930
membrane type		cation exchange membrane
appearance		transparent / colorless
backing foil		PET
reinforcement		no
counter ion		H <sup>+</sup> form
delivery form		dry
thickness (dry)	µm	27 – 33
IEC (ion exchange capacity)	meq g <sup>-1</sup>	0.89 – 1.02
area resistance in H <sub>2</sub> O at T = 25 °C in H-form <sup>a)</sup>	Ω cm <sup>2</sup>	< 0.09
conductivity in H <sub>2</sub> O at T = 25 °C in H-form <sup>a)</sup>	mS cm <sup>-1</sup>	> 110
area resistance at 80 °C and 100 % rel. humid. <sup>b)</sup>	Ω cm <sup>2</sup>	< 0.1
area resistance at 80 °C and 50 % rel. humid. <sup>b)</sup>	Ω cm <sup>2</sup>	< 0.14
uptake in H <sub>2</sub> O at T = 25 °C in H-form <sup>c)</sup>	wt %	< 13
dimensional swelling in H <sub>2</sub> O at T = 25 °C in H-form <sup>d)</sup>	%	< 10
Young's modulus at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	> 220
yield strength at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	> 11
tensile strength at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	> 21
elongation at break at 23 °C / 50 % r.h. <sup>d)</sup>	%	> 150
Version <sup>f)</sup>	2.1	Valid from August 20 <sup>th</sup> 2020

a) measured in two-electrode cell (through-plane), sample activated in 10 % H<sub>2</sub>SO<sub>4</sub>, T = 80 °C, 24 hrs before measurement

b) determined from EIS during fuel cell operation

c) reference membrane dried over P<sub>2</sub>O<sub>5</sub> *in vacuo*, sample activated in 10 % H<sub>2</sub>SO<sub>4</sub>, T = 80 °C, 24 hrs before measurement

d) reference membrane dried at ambient conditions (25 °C, 50 % r.h.), sample activated in 10 % H<sub>2</sub>SO<sub>4</sub>, T = 80 °C, 24 hrs before measurement

e) determined by stress-strain measurement at T = 25 °C and 50 % r.h., according to DIN EN 527-1

f) Changes without prior notices may apply.

Note: The product is not certified for drinking water applications. The data are not measured directly on the item supplied. The data sheet does not release the customer of the necessity of a goods inwards control procedure. All information included in this data sheet is based on tests and data believed to be reliable. The data do not imply any warranty or performance guarantee. It is the user's responsibility to examine performance, suitability and durability of the product for the intended purpose. FUMATECH BWT GmbH does not assume any liability for patent infringement resulting from the use of this product. Fumapem® is a trademark of company FUMATECH BWT GmbH.

Hereby, it is certified that all results of the measured item comply with the margins of the internal specification defined in the technical datasheet. All measurements and data recording are conducted in accordance with standardized procedures following the ISO 9001 certification.